

TPM CIRCLE NO :- 3	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF:-A	C	D	S	M	

CELL :- A247 L	CELL NAME:- Lever	MACHINE / STAGE :- SPM	OPERATION :- Drilling
----------------	-------------------	------------------------	-----------------------

KAIZEN THEME –To avoid A247 Lever Dia. 6.3 hole shift

IDEA :- Round pin to be provided on fixture to avoid wrong loading

WIDELY/DEEPLY:-

COUNTERMEASURE:
Round pin provided on fixture to avoid wrong loading

PROBLEM / PRESENT STATUS –A247 Lever Dia. 6.3 hole shift



Chances of wrong loading

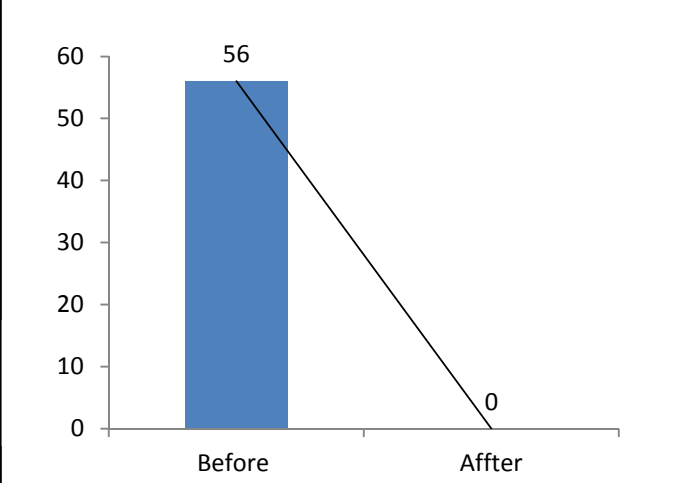
BEFORE

Round pin to be provided to avoid wrong loading

AFTER

WHY - WHY ANALYSIS :-
Why 1 A247 Lever Machining 6.3 Hole shift.
Why 2 –Operator wrong load part & operation done .
Why 3 –Current process allowed to wrong loading .

RESULT :-



ROOT CAUSE- –Current process allowed to wrong loading .

REGISTRATION NO. & DATE:- 10.12.2014

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

BENCHMARK	01 No.
TARGET	0 No.
KAIZEN START	10.12.2014
TARGET DATE	20.12.2014
KAIZEN FINISH	20.12.2014

TEAM MEMBERS :-
 Nana Ugale,
 Ganesh Padwalkar ,Vijay Walunj,

- BENEFITS :-**
1. Prevent Re-occurrence Defect
 2. Reduce COPQ.

KAIZEN SUSTENANCE

1. WHAT TO DO-
 Point added in sustenance check sheet

HOW TO DO:- Visual

FREQUENCY : Daily

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
-----	-----	-----

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-		NA		